ADVIK

Plant - 1

	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	**KAIZEN IDEA SHEET**
	TPM CIRCLE NAME :	LOSS NO. / STEP									KAIZEN NO:-01
	DEPT :-M/c Shop QA	RESULT AREA	P	Q	DEF :- A		C	D	S	M	

CELL :-A425 | CELL NAME:-Sttarter Gear | MACHINE / STAGE :Roller Pressing | OPERATION :-Roller Pressing

KAIZEN THEME To prevent Occurance of Bearing I/D Undersize Fitment problem on line at customer end. Shaft not entering inside Bearing.

WHERE/DEEPLY:-

PROBLEM / PRESENT STATUS :-Bearing I/D Undersize Fitment problem on line at customer end. Shaft not entering inside Bearing.

.

IDEA :- 1)Alarm introduces on machine(Micro Programme implement for tool life over Idication.if tool life over alarm not reset,m/c not run

COUNTERMEASURE:-

Process Side : 1)Alarm introduces on machine(Micro Programme implement for tool life over Idication.if tool life over alarm not reset,m/c not run.)

Responsible:- Mr. Sachin Sonawane,,Mr. Sunil Kinkar

Target date : - 18.07.2014.

BEFORE

AFTER

~~BENCHMARK~~	~~25 Nos.~~
TARGET	0 No.
KAIZEN START	17.07.2014
KAIZEN FINISH	18.07.2014

TEAM MEMBERS :-

Sandeep ,samadhan,Sunil

BENEFITS :-

1)No production loss

2) No Supplier Rejection

3)No customer complaint

KAIZEN SUSTENANCE

WHAT TO DO :- Check point Added In daily check sheet.

HOW TO DO : Verify the action plan -

FREQUENCY – Daily.

WHY - WHY ANALYSIS :-

Why1 Shaft not entering inside Bearing.

Why2 Bearing I/D Ø 10.00mm U/S by 0.02mm.

Why3 Bearing press I/D Ø 14.00mm U/S by 0.02mm

Why4: Insert edge life over in running condition.

Why5: No Alert on M/c for Insert Life over .

ROOT CAUSE :No Alert on M/c for Insert Life over .

REGISTRATION NO &DATE:18.07.2014

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil Kinkar

RESULT :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	NA-	------	--------	--------